

15570: BASE 15579: CURING AGENT 95570

Description:	HEMPADUR 15570 is a two component, polyamide-adduct cured epoxy paint, which cures to a strong and highly corrosion resistant coating, at temperatures down to -10°C/14°F. The Micaceous Iron Oxide pigmented reddish grey 12430 shade is also well suited for application under humid conditions, on damp steel surfaces, and may be applied on moist surfaces. The greyish yellow 21780 and the grey 11320 shades contains zinc phosphate.
Recommended use:	As a maintenance and repair primer, intermediate, and/or finishing coat in HEMPADUR systems in severely corrosive environment. As a finishing coat where a cosmetic appearance is of less importance. As a low temperature curing epoxy primer, intermediate, and/or finishing coat in paint systems according to specification. Well suited as a (blast) primer in epoxy systems. Mist coat on GALVOSIL.
Service temperature:	Maximum, dry exposure only: 140°C/284°F Ballast water service. Resists normal ambient temperatures at sea (Avoid long-term exposure to negative temperature gradients). Other liquids: Contact HEMPEL
Certificates/Approvals:	Complies with European Fire Standard EN 13501-1; classification B-s1, d0. Approved as a low flame spread material when used as part of a predefined paint system. Please refer to "Declaration of Conformity" on www.Hempel.com for further details. Complies with EU Directive 2004/42/EC:subcategory j. (see REMARKS overleaf)
Availability:	Part of Group Assortment. Local availability subject to confirmation.
PHYSICAL CONSTANTS:	
Shade nos/Colours:	12430 (MIO)* / Reddish grey
Finish:	Flat
Volume solids, %:	54 ± 1
Theoretical spreading rate:	5.4 m ² /l [216.5 sq.ft./US gallon] - 100 micron/4 mils
Flash point:	25 °C [77 °F]
Specific gravity:	1.4 kg/litre [11.6 lbs/US gallon]
Surface-dry:	1 hour(s) 20°C/68°F
Through-dry:	5 hour(s) 20°C/68°F
Fully cured:	7 day(s) 20°C/68°F
VOC content:	414 g/l [3.4 lbs/US gallon]
Shelf life:	3 years for BASE and 3 years (25°C/77°F) for CURING AGENT from time of production. <i>*other shades according to assortment list.</i>
	<i>The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.</i>
APPLICATION DETAILS:	
Version, mixed product:	15570
Mixing ratio:	BASE 15579: CURING AGENT 95570 3 : 1 by volume
Application method:	Airless spray / Air spray / Brush
Thinner (max.vol.):	08450 (5%) / 08450 (15%) / 08450 (5%)
Pot life:	2 hour(s) 20°C/68°F
Nozzle orifice:	0.019 - 0.021 "
Nozzle pressure:	175 bar [2537.5 psi] (Airless spray data are indicative and subject to adjustment)
Cleaning of tools:	HEMPEL'S TOOL CLEANER 99610
Indicated film thickness, dry:	100 micron [4 mils] see REMARKS overleaf
Indicated film thickness, wet:	200 micron [8 mils]
Overcoat interval, min:	see REMARKS overleaf
Overcoat interval, max:	see REMARKS overleaf
Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.

SURFACE PREPARATION:

New steel: Abrasive blasting to Sa 2½ (ISO 8501-1:2007). For temporary protection, if required, use a suitable shopprimer. All damage of shopprimer and contamination from storage and fabrication should be thoroughly cleaned prior to final painting. For repair and touch-up use: HEMPADUR

Other metals and light alloys: Thorough degreasing and (light) abrasive sweeping to remove contamination and to secure adhesion - surface profile depending on later exposure.

Stainless steel: (eg. ballast tanks of chemical carriers) to be abrasive blast cleaned to a uniform, sharp, dense profile (Rugotest No. 3, BN9a, ISO Comparator Medium (G), Keane-Tator Comparator 2.0 G/S) corresponding to Rz minimum 50 micron. Any salts, grease, oil, etc. to be removed before abrasive blasting is commenced.

Maintenance: Remove oil and grease etc. thoroughly with suitable detergent. Remove salts and other contaminants by high pressure fresh water cleaning. Clean damaged areas thoroughly by power tool cleaning to St 3 (ISO 8501-1:2007) (minor areas) or by abrasive blasting to min. Sa 2, preferably to Sa 2½ (ISO 8501-1:2007). Improved surface preparation will improve the performance of the product. As an alternative to dry cleaning, water jetting to sound, well adhering coat and/or to steel. Intact coat must appear with roughened surface after the water jetting. By water jetting to steel, cleanliness shall be: Wa 2 -Wa 2½ (atmospheric exposure) / minimum Wa 2½ (immersion) (ISO 8501-4:2006). Acceptable flash-rust degree before application: maximum M (atmospheric exposure) / M, preferably L (immersion) (ISO 8501-4:2006). Feather edges to sound and intact areas. Dust off residues. Touch up bare spots to full film thickness. This should be done when the painted surface has reached the condition of being damp, possibly moist. In case of wet abrasive blasting a suitable inhibitor may be used. Surplus inhibitor and residual abrasives and sludge must be removed by (high pressure) fresh water cleaning before recoating. Cleaning with hot water is recommended.

Note 1: Inhibitors are generally not recommended for surfaces which will be immersed during service.

Note 2: Damp surfaces: water is not readily detectable, but the temperature of the surface is below the dew point. **Moist surfaces:** pools of water and droplets have been removed, but there is a noticeable film of water. **Wet surface:** droplets or pools of water are present.

APPLICATION CONDITIONS:

Use only where application and curing can proceed at temperatures above: -10°C/14°F. At the freezing point and below be aware of the risk of ice on the surface, which will hinder adhesion. The temperature of paint itself should be 15°C/59°F or above. In confined spaces provide adequate ventilation during application and drying. Occurrence of standing water or droplets on the painted surface immediately after application may result in discolouration.

PRECEDING COAT:

None, or as per specification.

SUBSEQUENT COAT:

None, or as per specification. Recommended systems are: HEMPADUR, HEMPETHANE, HEMPATEX

REMARKS:

VOC - EU Directive 2004/42/EC:

Product	As supplied	15 vol. % thinning	Limit phase II, 2010
1557012430	414 g/l	480 g/l	500 g/l

For VOC of other shades, please refer to Safety Data Sheet.

Weathering/service temperatures:

The natural tendency of epoxy coatings to chalk in outdoor exposure and to become more sensitive to mechanical damage and chemical exposure at elevated temperatures is also reflected in this product.

Film thicknesses/thinning:

May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and overcoating interval. Normal range dry is: 50-125 micron/2-5 mils

Overcoating:

Overcoating intervals related to later conditions of exposure: If the maximum overcoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion. Before overcoating after exposure in contaminated environment, clean the surface thoroughly with high pressure fresh water hosing and allow drying.

A specification supersedes any guideline overcoat intervals indicated in the table.

Environment	Atmospheric, medium					
	-10°C (14°F)		0°C (32°F)		20°C (68°F)	
	Min	Max	Min	Max	Min	Max
HEMPADUR	36 h	Ext.	18 h	Ext.	4 h	Ext.
HEMPATEX	18 h	3 d	9 h	36 h	2 h	8 h
HEMPATHANE	36 h	90 d	18 h	45 d	4 h	10 d
Environment	Immersion					
HEMPADUR	3 d	Ext.	1½ d	Ext.	8 h	Ext.

NR = Not Recommended, Ext. = Extended, m = minute(s), h = hour(s), d = day(s)

Note:

HEMPADUR 15570 For professional use only.

ISSUED BY:

HEMPEL A/S

1557012430

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on www.hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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